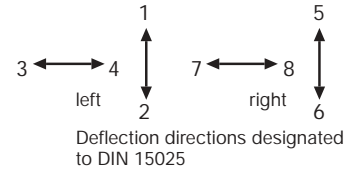


The spindle block Pos. 1 incorporates an internal gearing, control-handle with knob solid, bellow, ring nut and prepared for mounting the master switch.

The master switch Pos. 30-36 incorporates a cam shaft, cam disks and contacts complete mounted together.

By all spare part orders it is necessary to inform us about the Work-No. (7 characters) on the switch gear.

Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left hand side installation (right-hand side installation is mirror image).



Pos.	S 2	Drawing No.	Type	Weight gramm	Price EURO	
1			S 2	600		
2						
3						
4						
5						
10	Gate special-shaped for position view M. 1699		P	60		
11			Z	20		
12		Spring return in 0-position	KMFD/58	R	20	
13		Friction brake	KHS/167			
14						
20	Control-handle with knob solid with joint	KHS/118		50		
21	Control-handle with latch for mechanical zero interlock with joint	KHS/122	M	50		
22	Control-handle with dead man's button (mechanical parts) with joint	KHS/119	T	50		
23	Control-handle with signal button (mechanical parts) with joint	KHS/120	H	50		
24	Control-handle with push button (mechanical parts) with joint	KHS/177	D	60		
25	Control-handle with flat push button (mechanical parts) with joint	KHS/646	DV	60		
26	Control-handle with palm grip B 1 with joint	KBAD/254	B 5	40		
27	Control-handle with palm grip B 1 with push button top (mechanical parts) with joint	KBAD/311	B 5T	60		
28	Control-handle long or short 140, 100 mm					
29	More knobs, grips and T-grips with and without signal devices look catalog 1/228...					
30	Master switch switching sequence 5-0-5	KHS/49				
31		No. of contacts	3	02	300	
32	Direction 1-2 or 3-4		5	03	330	
33	Switching program according contact-arrangement MS look catalog 5/001		7	04	360	
34	or to your contact-arrangement		9	05	390	
35						
36						
41	Prepared for mounting potentiometer shaft 6 mm adjusting angle 2 x 150°	KHS/165	(P)			
42	Prepared for mounting potentiometer e.t.c. adjusting angle variable		(P)			
43	More potentiometer e.t.c. look catalog 1/240...					
80	Bellows	KMD 20				
81	Ring nut (for mounting the bellow)	KMS 463				
82	Gasket (for spindle block Pos. 1)	KMD 33				
83	Gasket cap (for push button Pos. 24)					
84	Knob solid (for Pos. 20)	KBAD 66				
85	Knob-type with shaft activities (for Pos. 21-25, 1 Pos. only)					
86	Spare gear with bracket (for Pos. 20-27)					
87	Notching (2 notching lever with roll, 2 notching spring, 1 notching disk)	KHS/165				
88						
89						
90	Microswitch (166) 2 A 250 V AC 15 with roll-lever and insulating disk (for Pos. 31-34)					
91	Microswitch (166) 2 A 250 V AC 15 with roll-lever, 2 insulating disk and contact striker (for Pos. 22, 23, 24, 27)					