

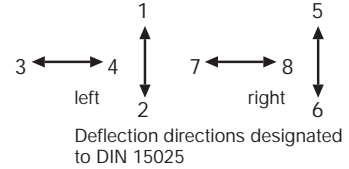


The spindle block Pos. 1 incorporates an internal gearing, control-handle with knob solid, below, frontplate and prepared for mounting the master switch.

The master switch Pos. 30-36 incorporates a cam shaft, cam disks and contacts complete mounted together.

By all spare part orders it is necessary to inform us about the Work-No. (7 characters) on the switch gear.

Spindle block with schematic representation of the master controller installation and deflection directions. Version shown for left hand side installation (right-hand side installation is mirror image).



Pos.	S 21	Drawing No.	Type	Weight gramm	Price EURO
1		KHS/204	S 21	650	
2					
3					
4					
5					
10	Spring return in 0-position	KMFD/58	Z	20	
11					
12		KHS/167	R	20	
13		Friction brake			
14					
20	Control-handle with knob solid with joint	KHS/118		50	
21	Control-handle with latch for mechanical zero interlock with joint	KHS/122	M	50	
22	Control-handle with dead man's button (mechanical parts) with joint	KHS/119	T	100	
23	Control-handle with signal button (mechanical parts) with joint	KHS/120	H	100	
24	Control-handle with push button (mechanical parts) with joint	KHS/177	D	110	
25	Control-handle with flat push button (mechanical parts) with joint	KHS/646	DV	110	
26	Control-handle with palm grip B 1 with joint	KBAD/22	B 1	40	
27	Control-handle with palm grip B 1 with push button top (mechanical parts) with joint	KBAD/65	B 1T	60	
28	Control-handle long or short 140, 100 mm				
29	More knobs, grips and T-grips with and without signal devices look catalog 1/228...				
30	Master switch switching sequence 5-0-5	KHS/49			
31		No. of contacts	3	02	300
32		Direction 1-2 or 3-4	5	03	330
33		Switching program according contact-arrangement MS look catalog 5/001	7	04	360
34		or to your contact-arrangement	9	05	390
35					
36					
41	Prepared for mounting potentiometer shaft 6 mm adjusting angle 2 x 150°	KHS/165	(P)		
42	Prepared for mounting potentiometer e.t.c. adjusting angle variable		(P)		
43	More potentiometer e.t.c. look catalog 1/240...				
80	Bellows	KMD 50			
81	Front plate with 4 screws M5 x 15 (for mounting the bellow)	KGIC 185			
82					
83	Gasket cap (for push button Pos. 24)				
84	Knob solid (for Pos. 20)				
85	Knob-type with shaft activities (for Pos. 21-25, 1 Pos. only)	KBAD 66			
86	Spare gear with bracket (for Pos. 20-27)				
87	Notching (2 notching lever with roll, 2 notching spring, 1 notching disk)	KHS/165			
88					
89					
90	Microswitch (166) 2 A 250 V AC 15 with roll-lever and insulating disk (for Pos. 31-34)				
91	Microswitch (166) 2 A 250 V AC 15 with roll-lever, 2 insulating disk and contact striker (for Pos. 22, 23, 24, 27)				